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I. DESCRIPTION

I.1. General

The interior body equipment of the Saab 93 consists of seats, upholstery and mats. All parts are held in place by very simple fixings and are thus easy to remove and install.

I.2. Front seats

The front seats are made of spring steel tubes with foam rubber and covers supported on transversal coil springs. They are adjustable fore and aft and are locked in the desired position by an easily accessible, spring-loaded catch.

I.3. Rear seat

The seat and back cushions in the rear seat are built up of spring cores with padding and covering. Both cushions have plywood bases. The seat cushion is loose and is held in position at the front edge by the floor cross member. The bottom of the back rests in a pair of brackets which are attached to the oblique wall. The top of the back is attached to the shelf above the luggage compartment by means of a leather strap which should always be secured in order to prevent heavy objects in the trunk from sliding into the passenger compartment when the car is braked hard.

I.4. Upholstery of doors and side panels

The door and side panel upholstery is stretched over sheets of board and fixed to the doors and body with press studs of normal type. They are easy to remove for internal inspection of doors, fitting of loose covers, etc.

I.5. Cowl covering

The cowl covering is of board and is attached by means of self-tapping screws and rapid fasteners. A thick fiberglass mat between cowl and covering provides thermal and acoustic insulation.

I.6. Glove compartment

The glove compartment in the instrument panel is fixed to the lower edge of the panel by means of two wood-screws and is also supported by a bracket on the dash.

I.7. Rubber mats

The rubber mats are attached to the floor by means of press studs, and the side mats in the front seat are cemented to the wheel housing walls. Under the front and rear mats there are insulating boards which are cemented to the floor.

I.8. Upholstery of roof

The roof covering is fitted with a number of wire bows which hold the covering up against the roof. The front end of the covering is retained by hooks in the groove which runs all around the inside of the roof and to which the cloth is tented sideways by coil springs. Another spring in the luggage compartment keeps the rear part of the covering stretched, see Fig. 1.

I.9. Tools and jack

The tool kit which is kept in a bag consists of:

Spark plug wrench (socket and pin), adjustable wrench, two open end wrenches, combination pliers, screw driver and square key for transmission plugs.

The jack - with crank/wheel bolt wrench - lies in a separate bag.

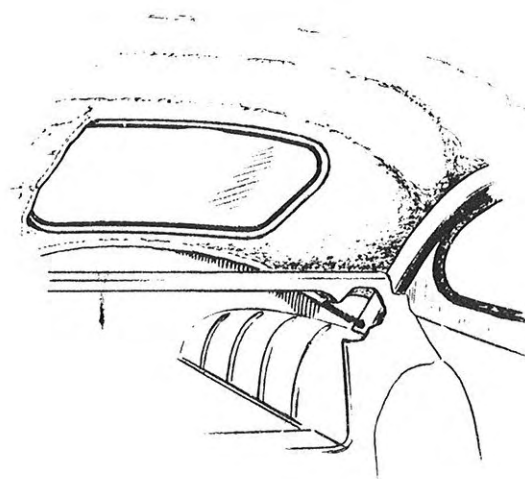


Fig. 1. Rear attachment for roof upholstery and its elastic at the rear window

3. WORK ON CAR

3.1. Removal of front seat

1. Lift up or remove rear-seat cushion.
2. Depress front-seat adjustment catch and push seat backwards until the rails on seat and floor disengage and the seat can be lifted out.

3.2. Removal and installation of roof upholstery

1. Loosen and remove shelf over luggage compartment.
2. Loosen roof covering at rear window. It is retained by a sewn-in piece of elastic.
3. Free the coil springs at both sides. See Fig. 1.
4. Start from the rear and take down the roof covering bow after bow.

5. Finally, unhook the covering at the front edge.

To install the covering, reverse above procedure.

3.3. Cleaning of upholstery

The removable cushions and seats should be whipped and run over with a vacuum cleaner. The upholstery on roof, door and side panels can be vacuum cleaned without being removed.

The front and rear and the two covers cemented to the wheel housing walls are of rubber and should be washed with soap and water. Do not use gasoline or similar rubber-solvent cleaners. When the rubber mats are dry, they can be given a coat of black latex paint.

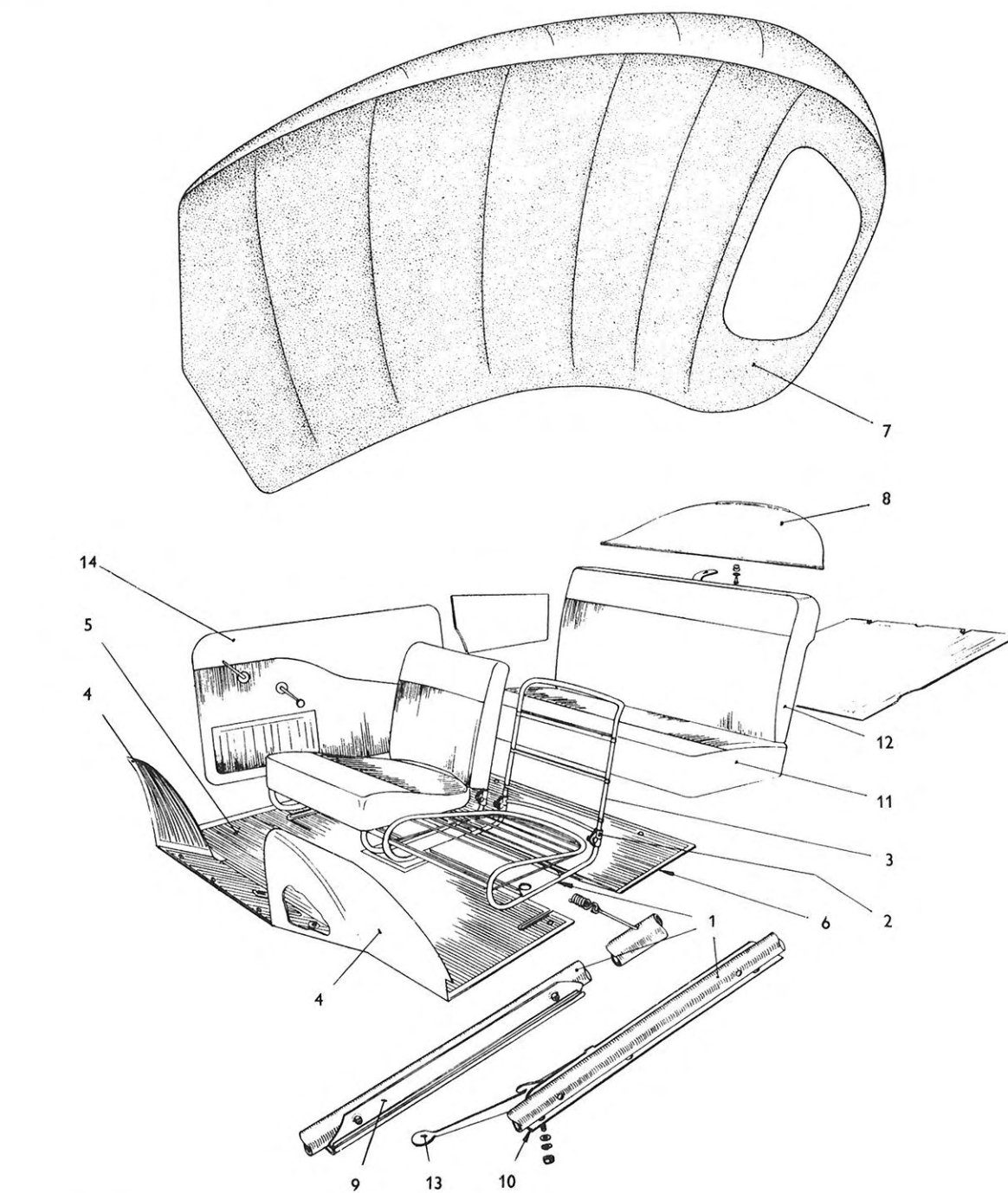
4. INSPECTION WORK

The floor rails for the front seats should be inspected from time to time. Make sure that their screws are tight, so that the rails cannot be displaced sideways.

If the front seats move stiffly, the upper rails

should be greased moderately.

If the driving position is too low, the driver's seat can be raised by inserting wooden bars of suitable thickness under the floor rails.



1. Seat frame
2. Hinge
3. Back frame
4. Wheel housing mat
5. Front mat
6. Rear mat
7. Roof upholstery
8. Shelf
9. Seat rail
10. Floor rail
11. Seat cushion
12. Back cushion
13. Seat adjustment mechanism
14. Door panel

Fig. 2. Furnishings